



DUMAN

Technical Data Sheet

DUMAMIDE 1115

Polyamide Epoxy Curing Agent

Primary Usages

2K Systems,
Chemical resistant coatings,
Adhesives,
Industrial maintenance,
Enamel paints

Packaging

Net 200 Kg in Steel Drum

Product Features

Room temperature cure,
Long pot life with short tack-free times,
Excellent corrosion resistance,
Outstanding mechanical properties

Technical Specifications

Test	Range
Solid Content (%)	100
Viscosity (75°C, cP)	2500 - 5000
Color	Max. 10
Amine Value (mg KOH/gr)	230 - 260
Approx. AHEW (gr/mol)	210
Density (gr/cm ³ , 20°C)	0,96

Composition

Solvent Composition	None
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Storage and Shelf Life Condition

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature between 5-30 °C. Exposure to direct sunlight should be avoided. The shelf life of the resin which under the mentioned storage conditions is 12 months.

Material Safety

A Material Safety Data Sheet for this product is available on request.

The information in this data sheet is to the best of our knowledge correct at the date of printing. They merely serve the purpose of informing our customers and do not relieve them from examining themselves the suitability of the described products for the intended purpose. Since conditions of the application are beyond our control, no liability can be accepted on the basis of this data sheet.